

SKS Ultralight Stock #SKS0200

SKS Monte Carlo Stock #SKS0300

SKS Fiberforce Stock #SKS3000

Thank you for purchasing one of Advanced Technology Inc.'s Stocks!
Please fill out the enclosed Unconditional Lifetime Warranty card and mail it within 30 days of purchase.

SKS FIBERFORCE STOCK
SKS3000

SKS MONTE CARLO STOCK
SKS0300

*SKS FIXED/FOLDING ULTRALIGHT STOCK
SKS0200 Sec. 922(R) Applies

NOTICE!

SKS ULTRALIGHT FIXED/FOLDING STOCK PART# SKS 0200
NOW INCLUDES FIXED TO FOLDING RETRO-FIT KIT

*Conversion kit may only be utilized on SKS's using folding stocks prior to 11/90 or you must have enough compliance parts to be legal as a folder; Assembly otherwise may be in violation of sec. 922(R). **NOTE:** Stock and Handguard are made in the USA and count towards compliance parts.

INTRODUCTION

Each of our SKS Stocks will fit any of the SKS Models, including the 10rd and 30rd models, and those with 16" and 20" barrels. These high quality stocks are made of Matte Black, Glass-Filled Nylon. Our SKS STOCKS are extremely durable. Please follow these instructions carefully to assemble the stock to your SKS. Some models of SKS rifles may require a bit of hand fitting in the magazine area or in the receiver cover release lever area. Use a rotary file tool or woodworking file.

STEP #1

Note: The blade Bayonet **MUST** be removed or serious hand injury could occur.

To remove the wooden stock from your SKS rifle, pull the bolt back to the locked open position, and inspect the magazine and chamber to be sure they are empty.

To remove the trigger assembly, first put the safety in the "on" position. Insert a pin punch or pointed tool (*a Phillips head screwdriver will work*) into the spring latch catch at the rear of the trigger guard and press it inward firmly until the spring latch releases.

STEP #2

The trigger assembly will now spring out and can be removed by pulling outward and rearward. Next remove the box magazine by pulling outward on the rear of the magazine.

STEP #3

The barreled action can now be removed from the stock by pulling or prying outward on the rear of the receiver.

STEP #4 SKS MONTE CARLO AND SKS ULTRALIGHT STOCKS

SKS FIBERFORCE - SKIP TO AND COMPLETE HANDGUARD INSTRUCTIONS BEFORE CONTINUING!

To assemble the new stock to the barreled action, reverse disassembly process. Note that stocks are designed with a certain amount of "bow/banana shape", which guarantees a snug fit, now and in the future. **Use of the trigger group kick-out spring from the original wood stocks is neither necessary nor recommended.**



MONTE CARLO



ULTRALIGHT FIXED/FOLDING

STEP #4 FIBERFORCE STOCKS

SKS FIBERFORCE—SKIP TO AND COMPLETE HANDGUARD INSTRUCTIONS BEFORE CONTINUING!

To assemble the new stock to the barreled action, reverse disassembly process. **CAUTION:** The forearm sides will fit closely over the matching handguard. It may be necessary to use a thin bladed common screwdriver to guide the forearm sides over the handguard as the action is being installed in the stock. **Use of trigger group kick-out spring from the original wood stocks is NOT necessary nor recommended.**



FIBERFORCE

STEP #5

If you have difficulty reinstalling the magazine, make certain that the stock is as far forward on the action as it will go. **NOTE:** Bolt must be locked back for magazine to be installed. Make certain that the magazine front locator is in its mating slot on the bottom of the rear sight base.



STEP #6

Trigger Group Installation: Place the barreled action/stock assembly inverted on a padded surface. Be sure the trigger group hammer is cocked and that the safety is in the "on" position. Insert the front of the trigger group into the stock, making certain that the trigger group cross pin goes into the locator lugs on the receiver bottom. Push the rear of the trigger group down until it stops.



STEP #7

Push firmly down on the pistol grip (**FIBERFORCE STOCK—not on the extended buttstock**).

Now tap (use a padded or plastic hammer) the trigger guard down and forward. On initial installation some effort will be needed. Check



that the trigger group is fully locked in place by moving the safety to the "off" position. If any unusual resistance is encountered, the trigger group is not fully latched. Tapping the trigger group downward while moving the safety lever to the "off" position usually completes the latching process. Stock installation is complete and rifle is ready for use.

CAUTION: Do not overtighten adjustable cheek rest thumb nut. NOTE: To use iron sights, remove adjustable cheek rest.

Visit our website at www.atgunstocks.com for more SKS accessories.

STEP #5

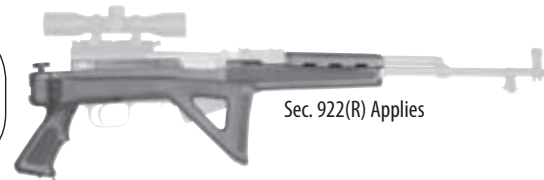
Once rivet is removed, the rear sheet metal cover will slide off, as will the wooden handguard. **NOTE:** If rivet is damaged, a similar sized finish nail can be cut to length to serve as a replacement. Must be cut to fit smoothly, as did original rivet.

STEP #6

Install new handguard by simply reversing the above steps.

ALTERNATIVE TO HANDGUARD INSTALLATION: Degrease and degloss handguard wood. Spray with low gloss black paint. (**...CONTINUE WITH STEP #4 OF FIBERFORCE STOCK INSTALLATION...**)

RETRO FIT KIT FOR THE SKS ULTRALIGHT STOCK



Sec. 922(R) Applies

Converts the fixed Ultralight Stock (SKS 0200) to a folding stock. ***SEE DISCLAIMER ON PAGE 1**

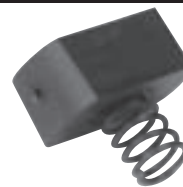
REMOVING FIXED CAM FROM FIXED ULTRALIGHT STOCK

1. Loosen set screw.
2. Remove Short (fixed) pin.
3. Remove Arm.
4. Remove Fixed Cam.

INSTALLING YOUR NEW FOLDING RETRO FIT SCREW

STEP #1

Insert Spring into Cam



STEP #2

Insert Spring, Cam into the Arm and Slide into Stock



STEP #3

Insert Pin



STEP #4

Leave head 3/8" above stock. Tighten set screw (2 turns).



SKS MATCHING HANDGUARD INSTALLATION INSTRUCTIONS

STEP #1

Remove the existing Gas Tube Assembly from your SKS. Use a screwdriver or the punch from your SKS cleaning kit to raise the lever on the right side of the rear sight base. Dimple on the lever should stop at the end of the curved track on the right side of the rear sight base. Further movement will cause operating rod and spring to shoot out of action—**Be Careful!**



Move lever only to first dimple

STEP #2

With lever in this position you can now lift the gas tube assembly up and out of the gun. Pull upward at rear of gas tube assembly. (This may require some careful prying with a screwdriver.) **DO NOT bend gas tube.**

STEP #3

Remove the gas piston from assembly by tipping it upside down. It will simply slide out.

STEP #4

Inspection of Gas Tube Assembly will reveal a small rivet running crosswise through the rear handguard sheet metal cover. Rivet may be difficult to see.



This is the Rivet.

EXPLODED SIDE VIEW OF THE RIVET.



Rivet has two ends, the head and the shaft. Be sure to punch out from shaft end. Remove this rivet by using a 1/16" punch or the "punch" provided in your cleaning kit. Eye protection is a must!

