



USE AND CARE INSTRUCTIONS FOR
THE M-150 MILLENNIUM TREESTAND
and M-102S Receiver.
By HUNTING SOLUTIONS

Maximum Weight Capacity 300 lbs DO NOT exceed maximum load including hunter and gear.

WARNING: User is ultimately responsible for His/her own safety. User must read, understand and follow these instructions. Failure to do so could result in serious injury or death. User must always be securely connected to the tree with a fall restraint system that is certified to TMA standards before ascending the tree and remain connected until the time you return to the ground. There should be no time after leaving the ground that you are not connected to the tree with a fall restraint system certified to TMA standards this is mandatory whether installing the stand or hunting. Staying connected to the tree with your harness may help prevent injury or death from accidental falls which can occur from misuse, abuse or equipment failure. Failure to do so could result in serious injury or death. Instructions should be kept in a safe place and reviewed annually. Furnish instructions to anyone who borrows or purchases the stand. If after reading these instructions there is any part you do not understand, contact HUNTING SOLUTIONS at www.huntingsolutionsusa.com or 515 Bierdeman Rd, Pearl, MS 39208 Phone 601-932-5832 for an explanation before using the stand.

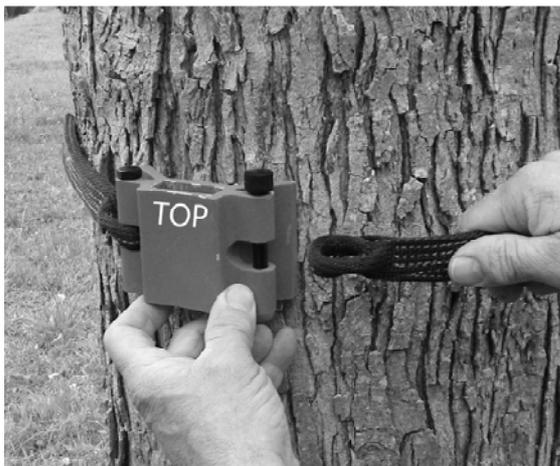
USER RESPONSIBILITY

User is ultimately responsible for His/Her own safety. User must read and understand the manufacturer's warning, expiration date and instruction date and instructions on how to use. Failure to do so could result in serious injury or death. User must always be securely connected to the tree with a fall restraint system that is certified to TMA standards before ascending the tree or stepping onto stand. Falls can occur anytime after leaving the ground; DO NOT PANIC!! If after reading these use and care instructions there is any part you do not understand, contact HUNTING SOLUTIONS at 601-932-5832 for an explanation before using the stand. Instructions should be kept in a safe place and reviewed annually.

USE INSTRUCTIONS FOR THE M-150 MILLENNIUM TREESTAND

Warning: Always attach yourself to the tree with a fall restraint system certified to TMA standards before leaving the ground and remain connected until the time you return to the ground. In other words from the time you first step onto the stick climber or (other climbing aid that meets TMA standards that you have choose to use) at ground level, ascend the tree, step onto the stand, hunt, step back onto the stick climber (or climbing aid) and descend to the ground there should be no time that you are not attached to the tree with a harness certified to TMA standards. Failure to do this can result in serious injury or death. If for any reason you cannot follow these instructions do not use the treestand or Stick Climber or treestand accessory. If you do not have a harness with a lineman's climbing belt contact Hunting Solutions at 601-932-5832 or bill@millenniumstands.com and we will furnish you one free of charge. If you do not intend to follow these instruction please return your Millennium Treestand or Stick Climber or treestand accessory to Hunting Solutions for a full refund. Failure to follow these instruction can cause serious injury or death.

The first step after connecting yourself to the tree with your fall restraint system that is certified to TMA standards and climbing to the desired height is to hang the M-102S Receiver. Do not use this treestand on a tree with a diameter less than 8 inches. Wrap the strap around the tree making sure the strap is straight and not twisted positioning the receiver with the word "top" facing out as seen in figure 1. Remove pin from right side of receiver as seen in figure 2. Insert loop on strap into slot on receiver re-insert pin making sure pin passes thru loop on the end of strap. Screw pin all the way into receiver as seen in figure 3. Pull tag end of strap snug as seen in figure 4. Use ratchet to tighten strap as seen in figure 5. Make sure ratchet handle is pressed back against tree as seen in figure 6. Make sure receiver is tight and make sure pin is fully inserted into receiver as seen in figure 7.



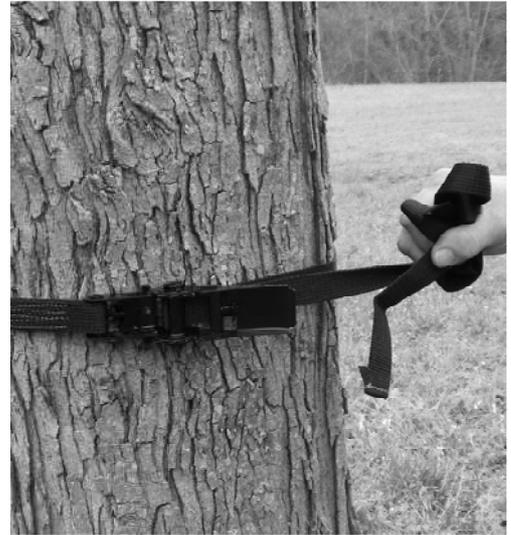
(Figure 1)



(Figure 2)



(Figure 3)



(Figure 4)



(Figure 5)



(Figure 6)

Now with the strap tight and the receiver in the proper position you are ready to hang the stand. The use of a lineman's belt is mandatory when ascending and descending the tree or during installation of a hang-on treestand. The length of the harness should be minimized at all times.

Use a haul line to raise and lower your stand. Climbing aids must extend above the platform to allow the user to step down on the platform. With the stand folded flat slide the male portion of the receiver system located on the back of the stand into the female receiver mounted on the tree as seen in (Figure 8), making sure the male portion is completely seated down and protruding through the bottom of the female receiver as seen in (Figure 9). Now you must insert the safety spring pin provided as seen in Figure 9-B . This must be done whether you are using the M-102 Chain on receiver or the M-102 S strap on receiver. Failure to do this can cause serious injury or death.

WARNING!!! All straps and webbing must be replaced annually or sooner if any damage, deterioration or wear is evident. Inspect all straps before each use, failure to do so could cause serious injury or death. Do not leave the straps and webbing provided with this stand outside for extended periods of time. Store the straps and webbing in a cool dry place and do not let them come in contact with any chemicals.



(Figure 7)



(Figure 8)



(Figure 9)



(Figure 9B)

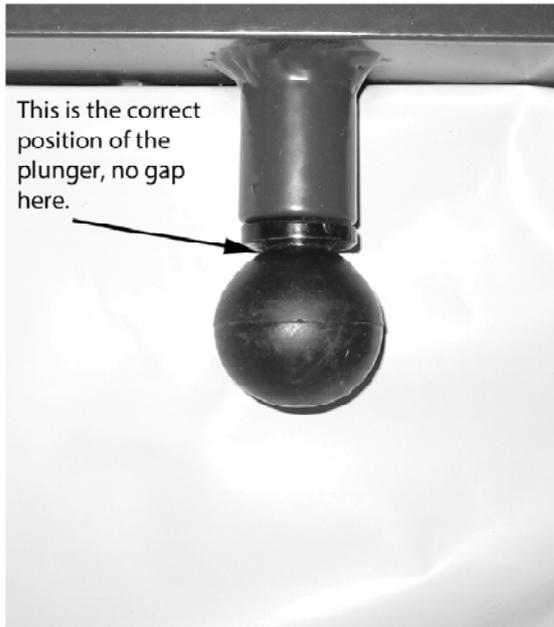


(Figure 10)



(Figure 11)

Gently lower the base to the open position. At this point make sure the platform of the stand is centered on the tree and that both points A and B are contacting the tree as seen in (Figure 10). All contact points must be in contact with the tree. Platform must be level, if not pull the plunger as seen in Figure 11 and move the platform foot in or out to level the platform. Make sure plunger is locked all the way in as seen in Figure 12 Not partially inserted as in figure 13.



(Figure 11)



(Figure 12)

Connect ratchet strap provided to versa buttons on one side of platform as seen in figure 13 wrap around tree to connect on opposite side of platform ratchet tight, making sure strap is straight around tree and not twisted as seen in Figure 14.



(Figure 13)



(Figure 14)

The stand in figure 15 is installed correctly.

After rechecking your fall restraint system that is certified to TMA standards making sure you are still securely attached to the tree, with the seat in the up position you can step on to the stand by stepping over the platform support cables and stepping down onto the back center of

the platform as seen in (Figure 16). It is very important that you do not step underneath the platform support cables while attempting to step onto stand. Never rely on a branch for support



(Figure 15)



(Figure 16)

After stepping onto the stand, step to the rear of the platform as seen in figure 17, this will further tighten the straps and seat the stand.



(Figure 17)

Stand Removal

To remove the stand, lift the seat up, after checking your fall restraint system to insure you are still securely attached to the tree then step off the stand onto whatever method you used to ascend the tree. Keeping the full body harness tether attached to the tree, now secure yourself to the tree with the lineman's belt per harness manufactures instructions before disconnecting your tether. Now that you are off the treestand and securely connected to the tree with your

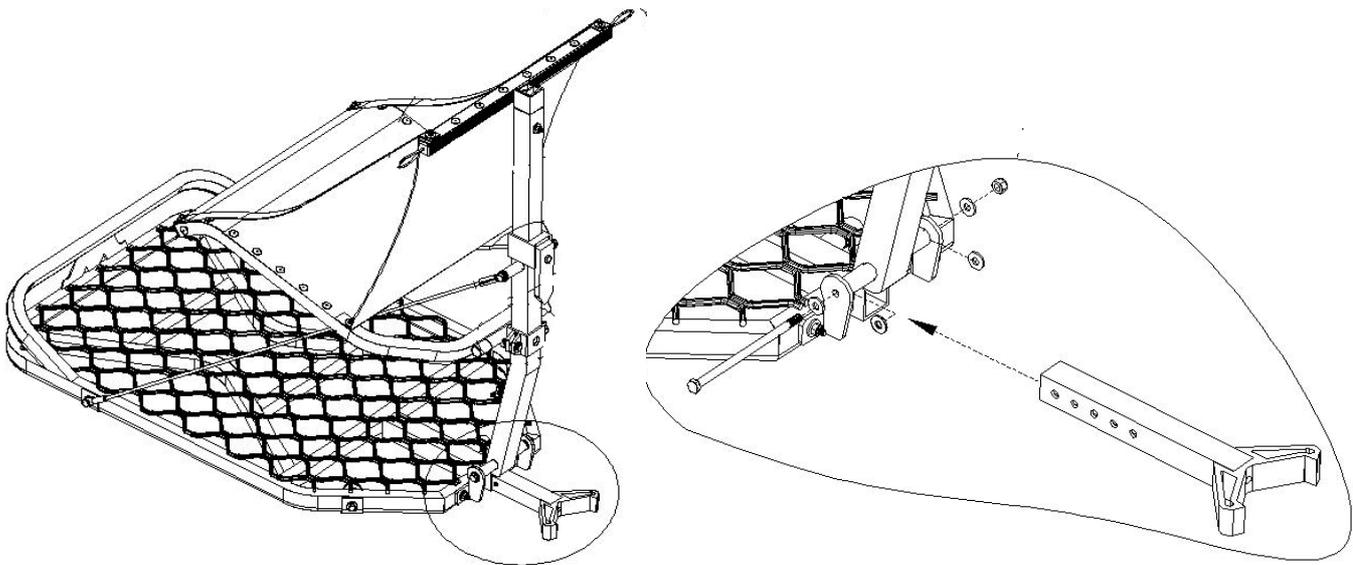
linemans belt remove the strap from platform fold the platform up and secure with strap provided. Remove spring pin from tongue lift the stand straight up and out of the receiver and lower to the ground with a haul line. After all your equipment and treestand is on the ground you can now descend the tree. DO NOT remove your linemans belt until your feet are on the ground. The M-102S receiver is not designed to be left in the woods between hunts. Failure to follow these instructions could result in injury or death

CARE OF THE MILLENNIUM M-150 TREESTAND

Your Millennium treestand is a precision piece of equipment. It must be inspected for loose bolts, nuts and rivets before each use. Any loose rivets must be replaced and any loose nuts and bolts must be tightened to the proper torque which is 90 in lbs for 5/16 bolts, 50 in lbs for 1/4 bolts, and 25 in lbs for 3/16 bolts. Also check for and replace any worn or damaged parts with only HUNTING SOLUTIONS specified parts. Do not modify your stand in any way. Hinges should be lubricated with a silicone base lubricant such as Tri-Flow to prevent premature wear.

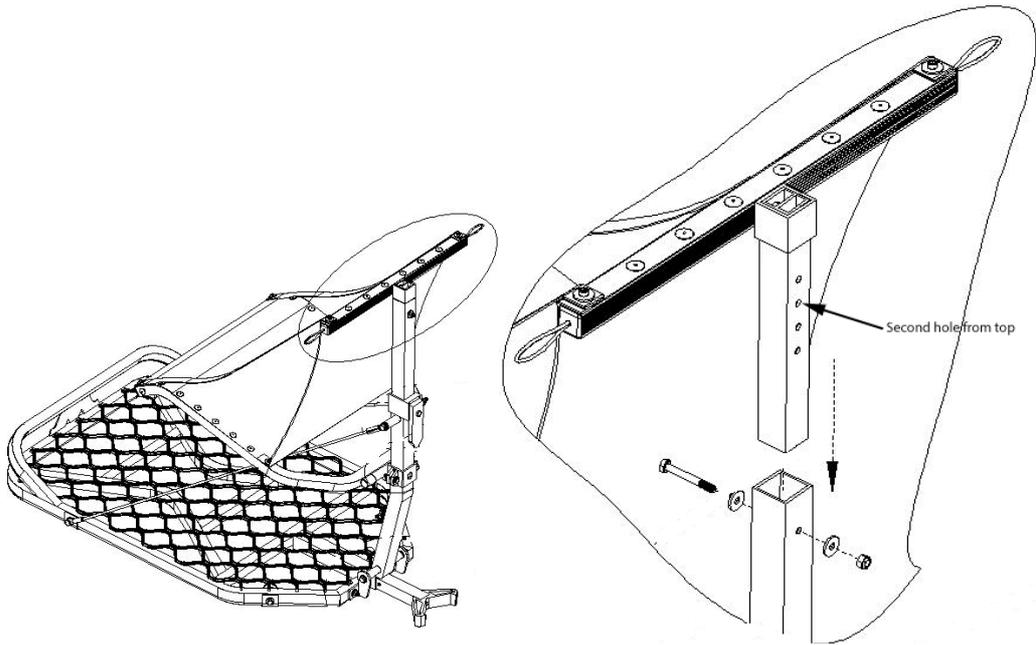
Assembly Instructions

Step 1: Assemble uprights to platform as seen using one 5/16 x 6-1/4 bolt, four washers and one nut as seen in Image 1. Also insert the platform foot into the platform.



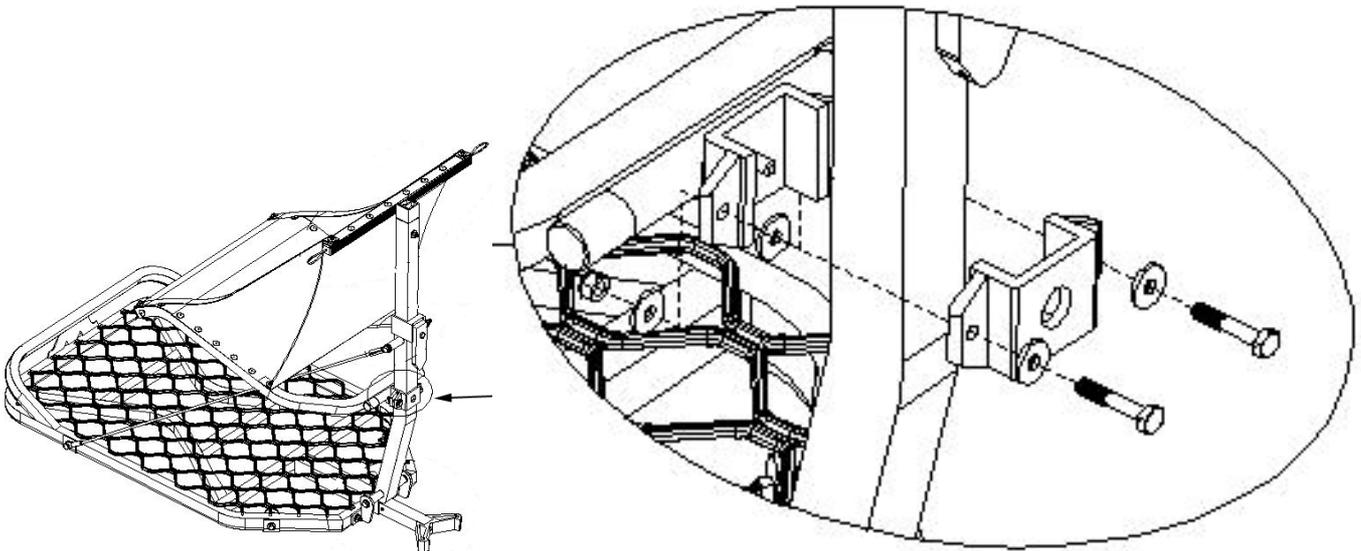
(Image 1)

Step 2: Assemble seat to upright, insert seat post into top of upright and place One 1/4 x 2 " bolt, two washers and one nut. Place bolt thru upright and passing thru 2nd hole from the top of the seat post as seen in image 2.



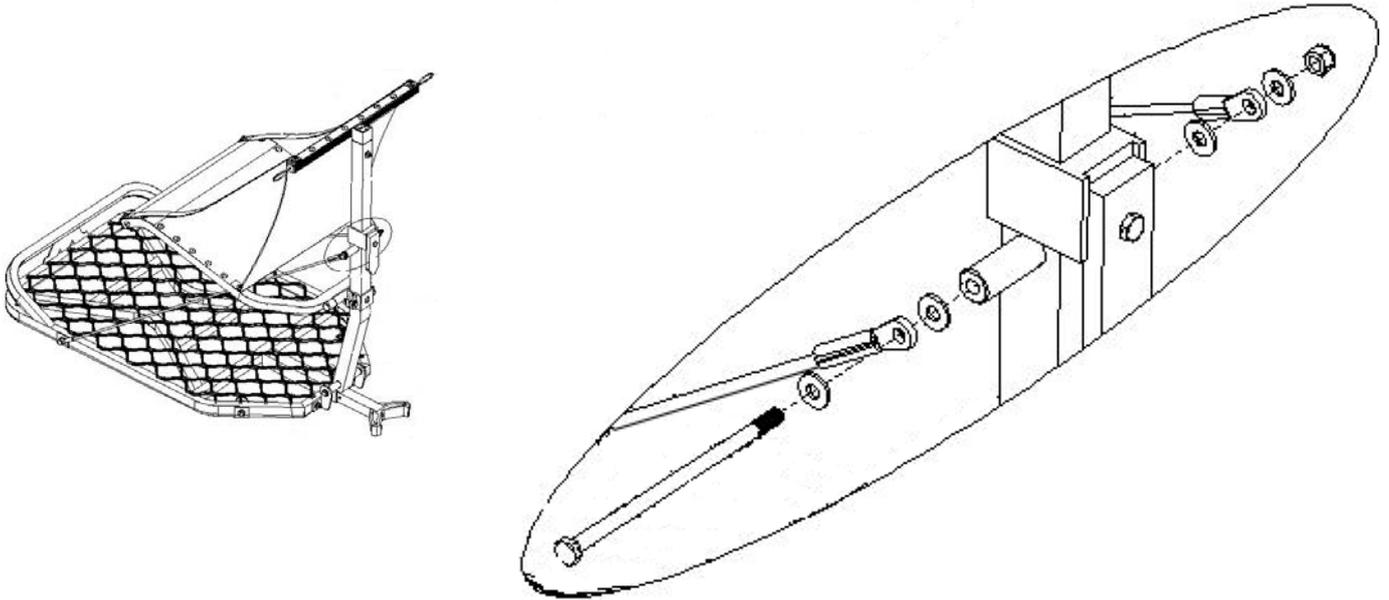
(Image 2)

Step 3: Connect bottom of seat frame to the upright by placing the locator pin on seat frame in the second hole from the bottom on the upright and secure with two 1/4 x1-1/2" bolts 4 washers and two nuts as seen in image 3.



(Image 3)

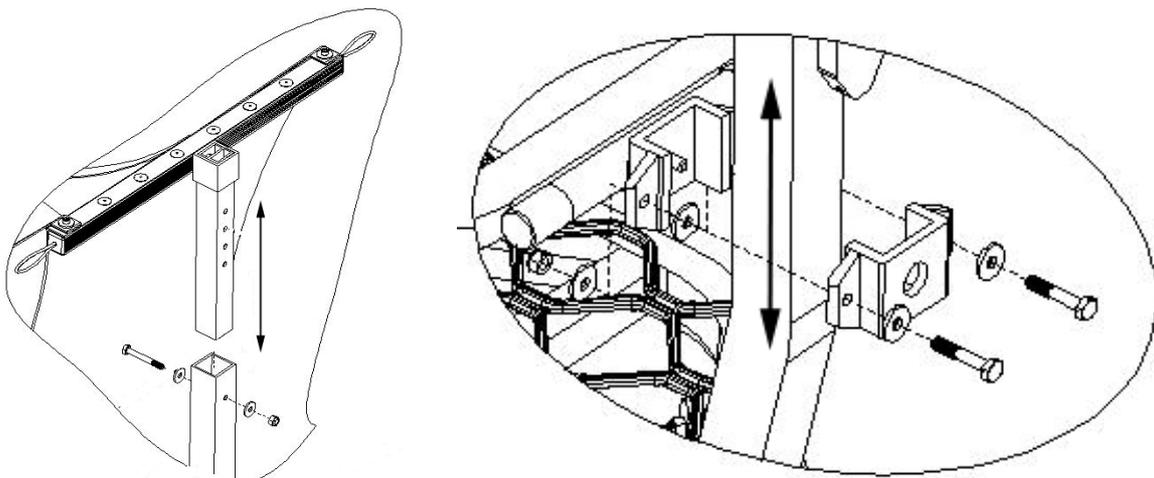
Step4: Attach the platform support cables to the upright using the 5/16 x 6-1/4" bolt, four washers and one nut as in the image below.



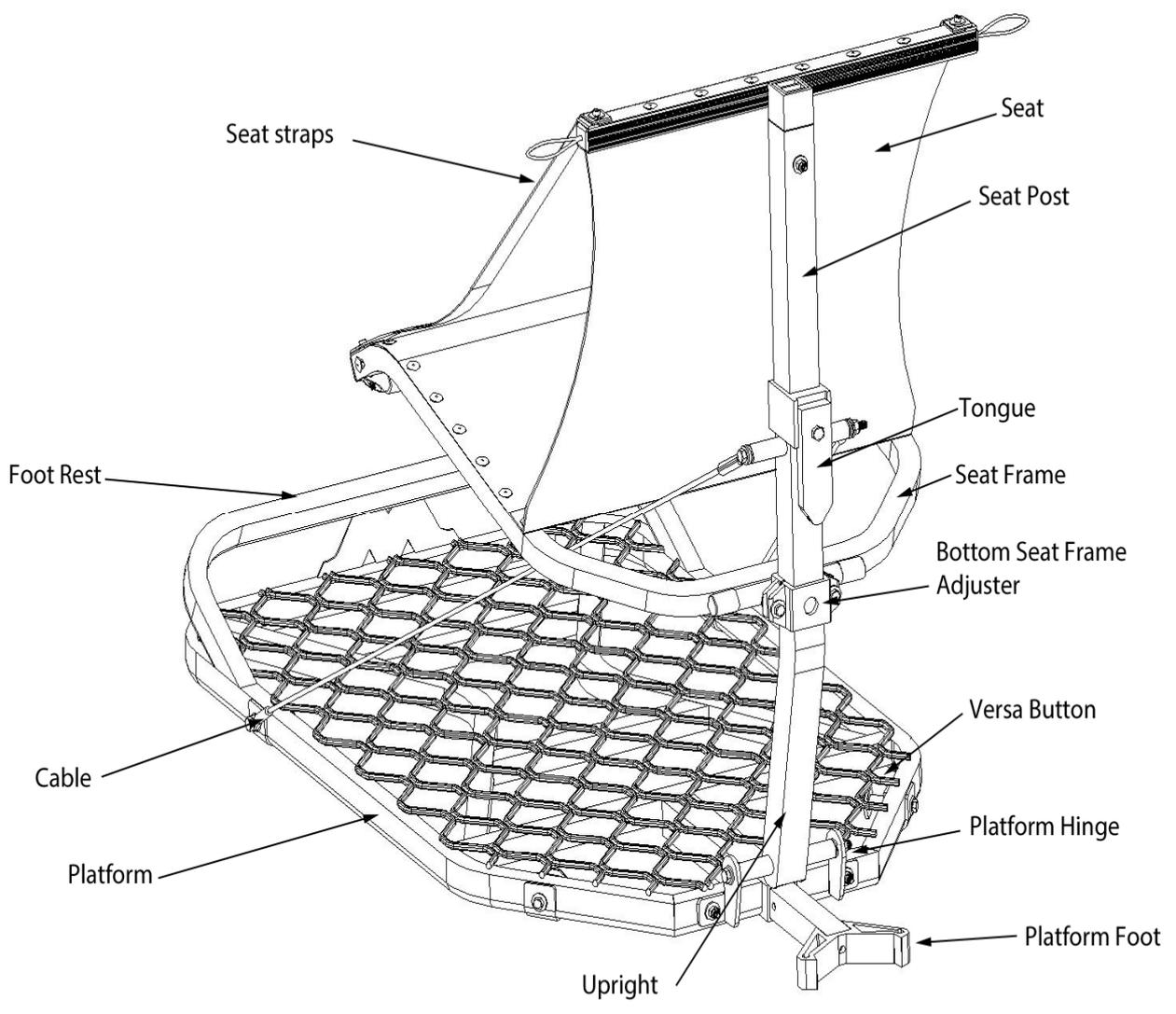
(Image 4)

Adjusting the seat height on the M-150.

When adjusting the seat height you must raise or lower the seat post and the bottom seat frame equally. If you raise the seat post one hole you must also raise the seat frame one hole, this will keep the geometry of the seat correct.



M-150 OVERVIEW



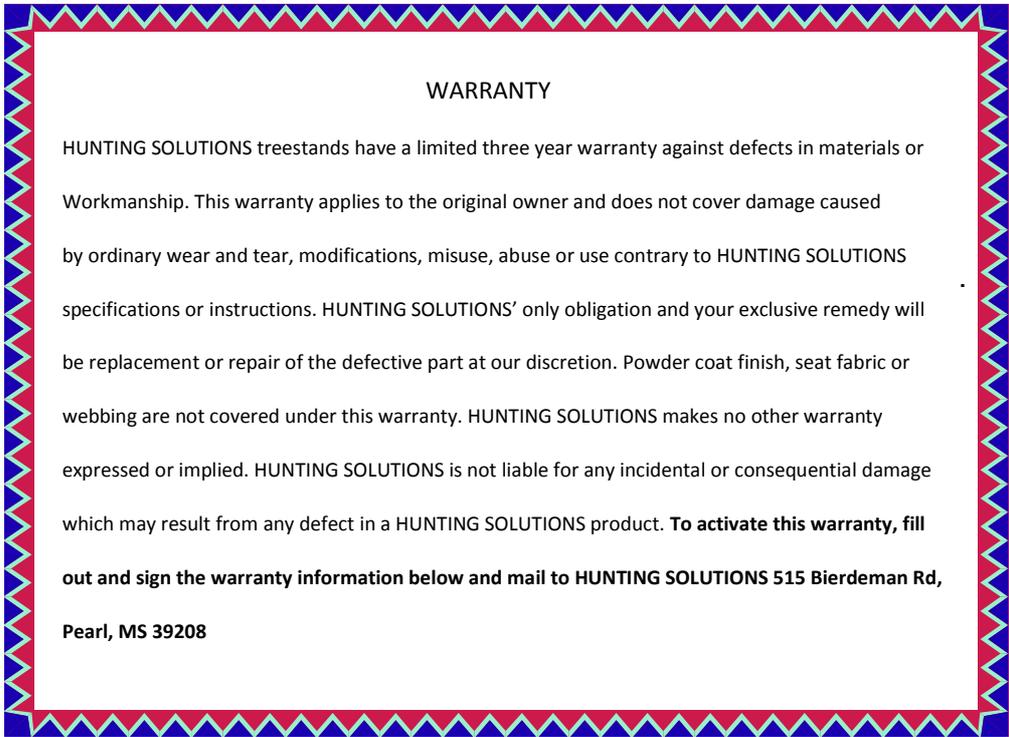
SAFETY PRECAUTIONS

1. DO NOT attempt to use this or any treestand or Stick Climber or treestand accessory in an actual hunting situation without first learning the basic mechanics of the ladder and its installation onto a tree, how to correctly climb up and down a tree and how to stand and move on the climber.
2. DO NOT use this or any treestand or Stick Climber or treestand accessory without properly using a fall restraint system certified to TMA standards..
3. DO NOT use a safety harness, belt or restraining device that shows wear or deterioration.
4. DO NOT remove from use, or alter any component of this treestand or Stick Climber or treestand accessory before or during the time of use of this ladder.
5. DO NOT replace any part or component of this treestand or Stick Climber or treestand accessory without consulting HUNTING SOLUTIONS, 201 Fairmont Plaza., Pearl, MS 39208, 601-932-5832. or bill@millenniumstands.com
6. DO NOT exceed the recommended weight limit of this treestand or Stick Climber or treestand accessory.
7. DO NOT allow any person under the age of 16 years old to use this treestand or Stick Climber or treestand accessory .
8. DO NOT lend this treestand or Stick Climber or treestand accessory to anyone who is not completely familiar with its mechanics, requirements of use, or to anyone who has not read and understands all the instructions and precautions given to you with this treestand or Stick Climber or treestand accessory .
9. DO NOT use this treestand or Stick Climber or treestand accessory in an erratic or careless manner that might contribute to falling, slipping, straining and etc.
10. DO NOT use this treestand or Stick Climber or treestand accessory while under the influence of drugs, whether legal or otherwise, including alcohol.
11. DO NOT use this treestand or Stick Climber or treestand accessory if you are not well rested.
12. DO NOT use this treestand or Stick Climber or treestand accessory if you have a history of heart problems, back problems, eye problems, ear problems, equilibrium problems, high blood pressure problems, epilepsy or any disorder with which seizures are associated.
13. DO NOT lend this or any other treestand or Stick Climber or treestand accessory to anyone who has any of the health problems described above.
14. DO NOT use this treestand or Stick Climber or treestand accessory on a utility pole, structural column, or any other man made structure.

15. DO NOT use this or any other treestand or Stick Climber or treestand accessory on a dead tree or a tree with dead branches.
16. DO NOT use this or any other treestand or Stick Climber or treestand accessory on a leaning or irregular shaped tree.
17. DO NOT lean out of this treestand or Stick Climber or treestand accessory while trimming limbs, shooting and etc.
18. DO NOT climb onto this or any other treestand or Stick Climber or treestand accessory with another person on the ladder with you.
19. DO NOT allow another person to climb onto the tree on which you are using, perched, located and etc.
20. DO NOT climb a tree carrying a loaded gun, pull the firearm up unloaded, chamber opened, muzzle down.
21. DO NOT climb up or down a tree while carrying bow, arrows or broad heads.
22. DO NOT climb up or down a tree while holding an open knife or knife with an exposed blade.
23. DO NOT climb up or down a tree with arrows, poison pods, syringes or similar devices for dispensing poison.
24. DO NOT use this ladder or any other ladder during thunderstorms or any weather condition that includes lightning.
25. DO NOT use this or any other ladder in or over standing water.
26. DO NOT use this or any other ladder when ice, snow or freezing rain has deposited or formed on any part of the ladder or tree.
27. DO NOT throw this or any other ladder down to the ground following its unrigging.
28. DO NOT sleep in this or any other ladder.
29. DO NOT smoke or drink hot beverages in this or any other ladder.
30. DO NOT jump up and down or jump onto this or any other ladder.
31. DO NOT jump off of this or any other ladder.
32. DO NOT leave this ladder or any other ladder in the woods between uses.
33. DO NOT remove or loosen any part of your TMA certified fall restraint system while on the ladder.

34. DO NOT use if damage is detected or suspected.
35. DO NOT allow the tether strap to get under your chin or around your neck.
36. ALWAYS recheck your hook up system before stepping onto stand.
37. ALWAYS replace your TMA certified fall restraint system annually.
38. ALWAYS clean boots of mud and snow before climbing a tree.
39. ALWAYS use a fall restraint system certified to TMA standards with climbing belt (linemans type belt) while ascending or descending a tree.
40. ALWAYS inform someone of hunting location.
41. ALWAYS have a signal device on you ready to use.
42. ALWAYS have a personal plan of recovery/escape.
43. ALWAYS hunt from the ground when self recovery is absent.
44. ALWAYS inspect the stand for defects from damage, rot, corrosion, cracks, freezing, excessive heat before every use.
45. ALWAYS furnish instructions to anyone who borrows or purchases stand.
46. ALWAYS practice the use of a full body harness at ground level.
47. ALWAYS have a suspension relief device on your person and readily accessible.
48. Never rely on a branch for support.
49. Never modify your stand in any way.
50. Always practice at ground level.
51. Never use if damage is detected or suspected.
52. Always make sure the length of the harness is minimized at all times.
53. Always wear a full body harness and use it properly when installing or removing climbing aids.
54. Always place climbing aids at a height on the tree above the platform.
55. DO NOT expose this stick climber to extended sunlight, excessive heat or freezing temperatures. Store indoors in a dry place.

56. Falls can occur anytime after leaving the ground; If a fall occurs; DO NOT PANIC!!!!!!
57. A suspension relief device must be on your person and readily accessible while using a harness. These devices allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Be sure to follow the manufacturers' directions on the safe use of any suspension relief devices.
58. Several optional products/systems are available that offer self-recovery or self extraction from a fall when suspended in a harness. Some systems automatically descend the user while others allow user control. One of these products/systems could be considered for use as an additional safety precaution against prolonged suspension and suspension trauma, Be sure to follow the manufactures' directions on the safe use of the products/systems.
59. Failure to follow harness instructions could result in not being able to return to the stand and being suspended in a harness after a fall.
60. Never step or stand on the foot rest. Do not put foot under footrest.



Thank you for your purchase of the MILLENNIUM treestand by HUNTING SOLUTIONS ; with proper use and care it should give you many years of safe and pleasurable hunts.

Happy Hunting
Bill Alexander
President

CUT HERE AND MAIL

I have read the instructions that accompanied my Millennium treestand or stick climber by HUNTING SOLUTIONS and I fully understand them. I agree to use my Millennium treestand or stick climber correctly and to wear my Fail Arrest System certified to TMA standards at all times and agree to stay attached to the tree from the time I leave the ground until the time I return while using my treestand or stick climber. I understand that I am ultimately responsible for my own safety. I know that I can call or email HUNTING SOLUTIONS at 601-932-5832 or millenniumstands.com if I have any questions. Please activate my Warranty.

Name _____
Address _____
Model of treestand _____ Age _____
Signature _____ Date _____
Phone _____
Email _____
Place of Purchase _____